



Old name: ROXUL RHT[®] 60

Product description & application

ProRox[®] SL 940^{NA} is a rigid mineral wool (stone wool) insulation board for high temperature industrial applications.

Product properties in accordance with ASTM C612

| | Performance | | | | | | Norms | | |
|-------------------------------------|------------------------------|---|----------|-------|-----------|---------------|-----------------------|------------|-----------------------|
| Thermal conductivity | Tm (°F) | 100 | 200 | 300 | 400 | 500 | 600 | 700 | ASTM C177 |
| | λ (BTU.in/hr.ft².°F) | 0.26 | 0.30 | 0.36 | 0.42 | 0.51 | 0.61 | 0.73 | |
| | Tm (°C) | 38 | 93 | 150 | 204 | 260 | 316 | 371 | |
| | λ (W/mK) | 0.037 | 0.043 | 0.052 | 0.061 | 0.074 | 0.088 | 0.105 | - |
| Maximum Service | | Hot Surface Performance: 1200 °F- (650 °C) | | | | | | | |
| Temperature | | Non-Combustible | | | | | | | ASTM E136 / CAN4 S114 |
| | | Linear Shrinkage: ≤ 1 % at 1200 °F- (650 °C) | | | | | | | ASTM C356 |
| Reaction to fire | | Surface burning characteristics | | | | | | | ASTM E84 (UL 723) |
| | F | Flame spread index = 0 ; Smoke development index = 0 | | | | | | | |
| Density | | Actual Density = 4.4 lb/ft³ - (70 kg/m³) | | | | | | | ASTM C303 |
| | | Nominal Density = 6.0 lb/ft ³ | | | | | | | |
| Corrosion resistance ** | Stress Cor | Stress Corrosion Cracking Tendency of Austenitic Stainless Steel = Passed | | | | | | | ASTM C692 |
| | | Corrosion of Steel = Passed | | | | | | | |
| Chemical Analysis ** | (Salts: Cl ⁻ , Fl | [Salts: Cl^ , Fl^ , Na* , SiO_4 $^{\rm 4-}$] Results fall within acceptability limits of ASTM C795 | | | | | ASTM C795 / ASTM C871 | | |
| Thermal Resistance | R-Valu | e / inch @ | 75 °F | | | 4.2 hr. ft².° | F/BTU | | ASTM C518 (C177) |
| | RSI value | / 25.4mm | ାର 24 °C | | | 0.74 m² l | K/W | | |
| Water Absorption/ Vapor Sorption | | < 1 % Weight | | | | | | ASTM C1104 | |
| Compliance | Complies with Type: IVB | | | | ASTM C612 | | | | |
| | ROXUL | ROXUL offers a wide range of facings, dimensions and thicknesses. | | | | | | | |
| | | Please contact ROXUL for further information. | | | | | | | |

Surface Burning Characteristics: UL Listed to Canadian standard CAN/ULC S102 ; UL Classified to UL 723



NOTE: ** Provisions for lot testing may be requried, consult manufacturer.

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Technical Product Information



BOARD INSULATION 15080* PROCESS EQUIPMENT INSULATION 40 42 23** MINERAL BOARD INSULATION 07 21 13**

General Product Information:

ROXUL® products are mineral wool fibre insulations made from basalt rock and slag. This combination results in a noncombustible product with a melting point of approximately 2150°F (1177°C), which gives it excellent fire resistance properties. ROXUL mineral wool is a water repellent yet vapour permeable material.

Description & Common Applications:

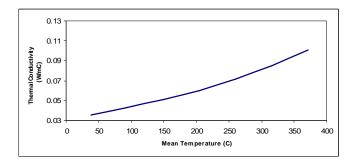
The RHT® 60 product is a non-combustible, semi-rigid mineral wool insulation board that is water repellent and designed for high temperature applications where durability and some flexibility are required. Common application areas for the RHT series of board insulation are storage tank insulations, drying/oven equipment, petro-chemical and power generating equipment protection where high temperature, fire resistance, and moisture resistance are concerns.

| Compliance and Perf ASTM C 612 MEA Approval City Of Los Angeles Approv | Mineral Fiber Block and Board Thermal Insulation New York City Approval | Type IVB, Complies 331-97-M RR 25444 |
|--|--|--|
| Fire Performance: ASTM E 136 CAN4 S114 ASTM E 84(UL 723) CAN/ULC S102 | Behaviour of Materials at 750°C (1382°F) Test for Non-Combustibility Surface Burning Characteristics Surface Burning Characteristics | Non-Combustible Non-Combustible Flame Spread = 0 Smoke Developed = 5 Flame Spread = 0 Smoke Developed < 5 |
| Maximum Service Ten ASTM C 411 | Hot Surface Performance | In Compliance with ASTM C612 @ 1200°F(650°C) |
| Dimensional Stability ASTM C 356 | : Linear Shrinkage | <1% @ 1200°F (650°C) |
| Moisture Resistance: ASTM C 1104 | Moisture Sorption | 0.01% |
| Thermal Resistance: ASTM C 518 (C 177) | R-value/inch @ 75°F RSI value/25.4 mm @ 24°C | 4.2 hr.ft².F/Btu*** 0.74 m²K/W |
| Corrosive Resistance ASTM C 665 ASTM C 795 **** | Corrosiveness to Steel Stainless Steel Stress Corrosion Specification as per Test Methods C871 and C692: U.S. Nuclear Regulatory Commission, Reg. Guide #1.36: U.S. Military Specifications MIL-I-24244 (all versions including B and C) | Pass Conforms |
| Acoustical Performar | nce | |

| ASTM C 423 CO-EFFICIENTS AT FREQUENCIES | | | | | | | |
|--|--------|--------|--------|---------|---------|---------|------|
| Thickness | 125 Hz | 250 Hz | 500 Hz | 1000 Hz | 2000 Hz | 4000 Hz | NRC |
| 1.5" | 0.19 | 0.55 | 1.03 | 1.06 | 1.02 | 1.01 | 0.90 |
| 2.0" | 0.26 | 0.71 | 1.14 | 1.09 | 1.04 | 1.03 | 1.00 |

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Thermal Conductivity:



Compressive Strength:

| ASTM C 165 | at 10%: | 104 psf (5 kPa) |
|------------|---------|------------------|
| | at 25%: | 230 psf (11 kPa) |

Density:

| ASTM C 612-93 - Nominal | 6.0 lbs/ft ³ | 96 kg/m ³ |
|-------------------------|-------------------------|----------------------|
| ASTM C 612-09 - Actual | 4.4.11 | 701./.3 |
| ≥ 2" thickness | 4.4 lbs/ft ³ | 70 kg/m ³ |

Dimensions:

24" (width) x 48" (length) 610 mm (width) x 1219 mm (length)

Thickness:

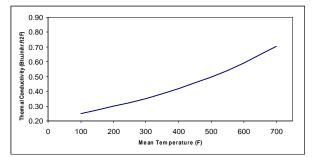
Product thickness is available in 1" through 2.5" in 1/2" increments as well as 3", 4" and 5" offerings.

For additional sizes, please contact our customer service representatives.

Facing:

This product can be faced with reinforced foil. **Please note that the facing will influence the product's service temperature range.**





Key Application Qualifiers:

- · Easy to install
- Service temperature 1200°F (650°C)
- Non-combustible
- Lightweight
- Can be fabricated/laminated
- Excellent thermal resistance
- Low moisture sorption
- Good compressive resistance
- Non-corrosive
- Chemically inert
- CFC and HCFC free product and process
- Made from natural & recycled materials

Other ROXUL Products:

Please consult ROXUL for all your insulation needs. We have an extensive range of products for all applications from pipe insulation to commercial products to residential batts. ROXUL invites all inquiries and will act promptly to service all of your requirements.

**** "Provisions for lot testing may be required, consult manufacturer."

Note:

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